

INSTRUCTION APPLICABLE TO CORRUGATED CARTONS

Instructions to the Carton Purchaser and Manufacturer

1. FCSD's Contract Packagers are required to purchase all corrugated cartons from the FCSD designated single source, other suppliers can purchase cartons from any reliable source who can comply with the carton specifications and delivery service requirements.
2. Corrugated cartons will be fabricated from KRAFT LINER BOARD with a 23# SEMI-CHEM CORRUGATING MEDIUM. Unless otherwise specified, the carton will be Double Faced Corrugated with A or C flute.
3. Where part nomenclature printing is required, the purchaser will indicate on his purchase order or release the EXACT NOMENCLATURE AS INDICATED ON THE SERVICE PARTS PACKAGE SPECIFICATION FORM.
4. The carton number is to be printed on each carton in the vicinity of the Box Maker's Stamp. The carton must be constructed to conform with the I.C.C. Rule No. 41, LATEST FREIGHT CLASSIFICATION. Approved plates available at COSCO GRAPHICS, 1723 CANTON AVE., TOLEDO, OHIO.
5. Unitization methods for PRC have been established and are published in the Packaging and Shipping Guide. Non-PRC receiving locations should be contacted prior to initial shipment to determine unique handling requirements.


- SIZE:** Refer To Carton Listing
- MATERIAL:** Corrugated 200 lb. Mullen Test (M.T.)/32 LB. Edge Crush Test (E.C.T.), Singlewall, Double Face, except A1480, A1500, A1520, A1530 are 275# M.T./44# E.C.T. A or C Flute
- STYLE:** R.S.C., except A1410 Is F.O.L.
- PRINTING CODE:** Refer To Carton Listing
- PALLETIZATION:** 1660B, 42"x48", refer to #1660 Pallet Material Specification and individual Part Number Package Specification. Maximum height of pallet is not to exceed 42 inches. Secure pallet with stretch wrap per specification #1690. Refer to the FCSD Packaging and Shipping Guide for proper utilization requirements.

FORD MOTOR COMPANY, PACKAGING ENGINEERING, FORD CUSTOMER SERVICE DIVISION, P.O. BOX 3000, LIVONIA, MICHIGAN 48151

Designed BRW	Approved D. C. Moyer 	Date 6-15-70	Revised 11-13-02
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<u>CARTON NO.</u>	<u>CARTONS PER PALLET (PATTERN)</u>	<u>CARTON INSIDE DIMENSIONS</u>	<u>UNIT CARTON LABEL</u>
A1000	80 (16 x 5)	10-1/8 x 10 x 6	L1194/ML1194
A1010	64 (16 x 4)	10-1/8 x 10 x 7-3/8	L1194/ML1194
A1020	70 (14 x 5)	12-5/8 x 10-1/8 x 6	L1194/ML1194
A1030	65 (13 x 5)	13-5/8 x 10 x 6	L1194/ML1194
A1040	56 (14 x 4)	12-5/8 x 10-1/8 x 7-3/8	L1194/ML1194
A1050	52 (13 x 4)	13-5/8 x 10 x 7-3/8	L1194/ML1194
A1060	45 (9 x 5)	13-5/8 x 12-5/8 x 6	L1194/ML1194
A1070	42 (14 x 3)	12-5/8 x 10-1/8 x 9-1/4	L1194/ML1194
A1080	32 (16 x 2)	10-1/8 x 10 x 12-5/8	L1194/ML1194
A1090	39 (13 x 3)	13-5/8 x 10 x 9-1/4	L1194/ML1194
A1100	40 (10 x 4)	16-7/8 x 10-1/8 x 7-3/8	L1194/ML1194
A1110	36 (9 x 4)	13-5/8 x 12-5/8 x 7-3/8	L1194/ML1194
A1120	32 (8 x 4)	20-5/8 x 10 x 7-3/8	L1194/ML1194
A1130	27 (9 x 3)	13-5/8 x 12-5/8 x 9-1/4	L1194/ML1194
A1140	35 (7 x 5)	20-5/8 x 12-5/8 x 6	L1194/ML1194
A1150	28 (7 x 4)	16-7/8 x 13-5/8 x 7-3/8	L1194/ML1194
A1160	28 (7 x 4)	20-5/8 x 12-5/8 x 7-3/8	L1194/ML1194
A1170	20 (10 x 2)	16-7/8 x 10-1/8 x 12-5/8	L1194/ML1194
A1180	18 (9 x 2)	13-5/8 x 12-5/8 x 12-5/8	L1194/ML1194
A1190	21 (7 x 3)	16-7/8 x 13-5/8 x 9-1/4	L1194/ML1194
A1200	24 (8 x 3)	19-1/4 x 11-3/4 x 10-1/8	L1194/ML1194
A1210	40 (8 x 5)	20-5/8 x 10 x 6	L1194/ML1194
A1220	12 (3 x 4)	37-1/2 x 13-3/4 x 7-3/8	L1194/ML1194
A1230	24 (6 x 4)	25-5/8 x 10-1/8 x 7-3/8	L1194/ML1194
A1240	48 (16 x 3)	10-1/8 x 10 x 9-1/4	L1194/ML1194
A1260	18 (6 x 3)	16-1/2 x 14-1/4 x 10-3/4	L1194/ML1194
A1270	162 (27 x 6)	8-5/8 x 7-3/4 x 5-3/8	L1194/ML1194
A1280	132 (33 x 4)	8-1/2 x 6-1/2 x 7-1/2	L1194/ML1194
A1290	168 (42 x 4)	7-1/2 x 5-1/2 x 8	L1194/ML1194
A1300	16 (4 x 4)	20-5/8 x 16-7/8 x 7-3/8	L1194/ML1194


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CARTON NO.	CARTONS PER PALLET (PATTERN)	CARTON INSIDE DIMENSIONS				UNIT CARTON LABEL	
A1310	80 (16 x 5)	12-3/8	x	8-1/4	x	6	L1194/ML1194
A1320	32 (8 x 4)	16-1/8	x	10-3/4	x	8-3/8	L1194/ML1194
A1330	35 (7 x 5)	16-7/8	x	13-5/8	x	6	L1194/ML1194
A1340	24 (8 x 3)	20-5/8	x	10	x	9-1/4	L1194/ML1194
A1350	50 (10 x 5)	16-7/8	x	10-1/8	x	6	L1194/ML1194
A1360	26 (13 x 2)	13-5/8	x	10	x	12-5/8	L1194/ML1194
A1370	216 (54 x 4)	7-1/2	x	4-1/4	x	7	L1194/ML1194
A1380	160 (20 x 8)	11-1/2	x	4-1/4	x	7	L1194/ML1194
A1390	120 (30 x 4)	7-1/2	x	7	x	7	L1194/ML1194
A1400	88 (22 x 4)	11-1/2	x	7	x	7	L1194/ML1194
A1410	80 (16 x 5)	23-1/2	x	4-1/4	x	6-3/4	L1194/ML1194
A1420	56 (14 x 4)	16	x	7-1/2	x	7	L1194/ML1194
A1430	50 (10 x 5)	23-1/2	x	7	x	6-3/4	L1194/ML1194
A1440	32 (8 x 4)	16	x	11-1/2	x	7	L1194/ML1194
A1450	35 (7 x 5)	33-3/4	x	7-1/2	x	6-3/4	L1194/ML1194
A1460	16 (4 x 4)	16	x	16	x	7	L1194/ML1194
A1470	16 (4 x 4)	23-1/2	x	16	x	7	L1194/ML1194
A1480	16 (4 x 4)	33-3/4	x	11-1/2	x	7	L1194/ML1194
A1490	12 (4 x 3)	16	x	16	x	11-1/2	L1194/ML1194
A1500*	8 (2 x 4)	33-3/4	x	16-1/4	x	7	L1194/ML1194
A1510*	8 (2 x 4)	33-3/4	x	23-1/2	x	7	L1194/ML1194
A1520*	8 (4 x 2)	23-1/2	x	16	x	16	L1194/ML1194
A1530*	6 (2 x 3)	33-3/4	x	16-1/4	x	11	L1194/ML1194
A1540*	6 (2 x 3)	30	x	24	x	9	L1194/ML1194
A1550*	4 (2 x 2)	30	x	24	x	12	L1194/ML1194
A1560	378 (54 x 7)	7-1/2	x	4-1/4	x	4	L1190/ML1190
A1570	24 (6 x 4)	23-1/2	x	11-3/4	x	7	L1194/ML1194

* See MC Series (MC SER) Corrugated Carton Specification for replacement carton requirements.
A1500 R/B MC341506, A1510 and A1540 R/B MC332308, A1520 R/B MC23157, A1530 R/B MC311511, A1550 R/B MC292311.


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REVISIONS

- 11-13-02 (KLG) Removed carton graphics, added label size requirements, changed A1410 pallet pattern.
- 2-23-99 (JRH) Revised format, corrected A1410 cartons per pallet (was 90).
- 4-3-97 (JRH) Added replacement carton for A1500 through A1550 and MF301A, MF302A.
- 7-10-95 (DMD) Moved Manufactured Joint from left side to right side (PRC request).
- 2-21-91 (CAM) Deleted A1250.
- 3-9-90 Revised pallet quantity A1310 was 18x5.
- 2-12-90 (JWS) Revised major panel logos for A1080 and A1290. Revised pallet height and quantity for A1410.
- 8-10-89 (JWS) Revised pallet height and quantity for A1270, A1320, A1380, A1430, A1450, A1490 and A1530.
- 6-3-88 (JWS) Revised A1200.
- 2-1-88 (JWS) Revised pallet height and quantity.
- 0-10-86 (JWS) Added A1570.
- 6-15-82 Corrected minor panel logo codes.
- 8-17-81 Styles from OSC 2" O.L. and 2" OLTB to RSC Det. A1100, A1120, A1140, A1160, A1170, A1210, A1220, A1230, A1250, A1260, A1300, A1310, 1320, A1340, A1350, A1430, A1450, A1480, A1500, A1530, A1560.
- 9-15-78 Added 4 panel printing.
- 2-2-78 Per J.E. Murphy letter 10-17-77.
- 3-18-76 Pallet qty. for overpack.
- 2-19-74 (RGM) Added pallet qty. for overpack.
- 2-27-73 Added A1560.
- 1-30-73 Added A1370-A1550.
- 6-26-72 Incorporated 2 color M/C printing.
- 1-15-71 Autolite to Motorcraft.
- 10-8-70 Added A1300 and A1360.
- 9-15-70 Added A1210-A1290, revised carton styles.

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