



PLEASE NOTE: This specification is intended for new Material Suppliers who are creating a Bulk Master Shipping Label for the first time. Existing Material Suppliers, who have already been shipping stock in bulk to FCSD designated Packagers using a Bulk Master Shipping Label that differs from this specification, may continue to use that label. Packagers will contact Material Suppliers if problems occur with either the label being used or the application of that label on the bulk packaged material that is shipped to them.

SCOPE: Material Suppliers ship service parts in bulk (unpackaged) to FCSD designated Packagers on various conveyances (pallets/tubes/racks/returnables). In order for the Packager to properly receive the stock each conveyance must display an AIAG Bulk Container Master Shipping Label as defined in this specification.

When shipping multiple loads of the same part number on the same trailer, each conveyance must display this label for the number of parts on that conveyance, and one of the conveyances must also display a second label for the total number of these parts in the entire trailer.

To achieve transportation efficiencies, when shipping different service part numbers, it is expected to mix the parts on one conveyance provided that each service part number is packaged in its own bulk container. In this scenario the mixed load conveyance would display a separate Bulk Container Master Shipping Label for each different part number on that conveyance.

MINIMUM

LABEL SIZE: 4-1/2" X 7"

IMPRINTING


INFORMATION: See page 2

FORMATTING: See page 3







INK COLOR: Black

4-26-21 - Added note on page one. DVB

FORD MOTOR COMPANY, PACKAGING ENGINEERING, FORD CUSTOMER SERVICE DIVISION, 28301 SCHOOLCRAFT RD., BUILDING 300, LIVONIA, MICHIGAN 48150

Designed DVB	Approved T. A. Kasper 	Date 2-19-21	Revised 4-26-21
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FROM ① PARTS, INC. 345 CENTER ST. DETROIT, MI 48202 MADE IN MEXICO ②		TO ③ ACME PACKAGING 123 MAIN ST. DETROIT, MI 48201 A123B ④		<p>Questions regarding the format and data elements contained on this label must be directed to the responsible FCSD Quality Control Supplier Technical Assistant (STA).</p> <p>Explanation For Imprinted Information</p> <ol style="list-style-type: none"> 1. Material supplier name and address 2. Country of origin for the service part being shipped 3. Packager name and address 4. Packager GSDB (supplier) code 5. Quantity of the service parts on the shipping Conveyance (pallet) 6. The unit of issue of the service part 7. The eventual FCSD designation parts distribution center, if known, otherwise leave blank 8. The service part number including dashes 9. 3 of 9 bar code of the service part number including dashes 10. Gross weight of the conveyance (pallet) load 11. Date of shipment 12. 3 of 9 bar code of the GSDB code of the material supplier 13. Material supplier GSDB (supplier) code 14. Engineering part number including dashes 15. 3 of 9 bar code of the engineering part number including dashes 16. Material suppliers internal tracking number for the load 17. 3 of 9 bar code of the tracking number 18. Name of document 19. Engineering alert number as applicable.
QTY (Q) 12 ⑤ 		⑥ CUST AF52M ⑦		
SERVICE PART NO. (P) 8L8Z-15607-B ⑧ ⑨ 		GROSS WGT 22 LB ⑩ DATE 11FEB2021 ⑪		
SUPPL (V) ⑫  B123J ⑬				
ENGINEERING PART NO. (E) 8L8T-15607-BA ⑭ ⑮ 				
SERIAL NO. (S) 00042128 ⑯ ⑰ 		⑱ MASTER LABEL ENG ALERT ⑲		
FORD MOTOR COMPANY, PACKAGING ENGINEERING, FORD CUSTOMER SERVICE DIVISION, 28301 SCHOOLCRAFT RD., BUILDING 300, LIVONIA, MICHIGAN 48150				
Designed DVB	Approved T. A. Kasper 	Date 2-19-21	Revised 4-26-21	
FORM: FPS 8066-C PAGE: 1 OF _		PRINTED COPIES ARE UNCONTROLLED		REVISIONS 1.4 DATE: 6/1/06



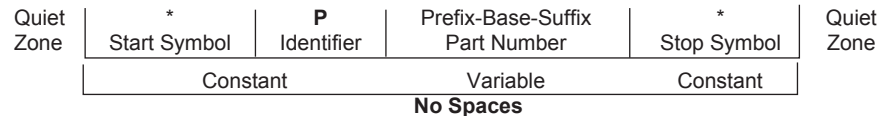
FONT SIZING

- Arial Narrow Bold - 9 pt
- Arial Narrow Bold - 12 pt
- Arial Narrow Bold - 24 pt


FROM PARTS, INC. 345 CENTER ST. DETROIT, MI 48202 MADE IN MEXICO	TO ACME PACKAGING 123 MAIN ST. DETROIT, MI 48201 A123B
QTY (Q) 12 	CUST AF52M
SERVICE PART NO. (P) 8L8Z-15607-B 	GROSS WGT 22 LB DATE 11FEB2021
SUPPL (V)  B123J	
ENGINEERING PART NO. (E) 8L8T-15607-BA 	
SERIAL NO. (S) 00042128 	MASTER LABEL ENG ALERT

BAR CODE CONSTRUCTION DETAILS:

- Provide a minimum 1/4" wide white space for a quiet zone both in front of (leading) and behind (trailing) the bar code.
- Begin the bar code with Start Symbol * and end the bar code with Stop Symbol *
- Include the Data Identifiers for each bar code as shown in the sample above, i.e. Q for QTY, P for SERVICE PART etc.
- Include dashes separating part number Prefix-Base-Suffix for both the SERVICE PART NO. and the ENGINEERING PART NO.



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