



- SCOPE:** The 7 MC Series Standard Shipping Containers replace cartons A1500, A1510, A1520, A1530, A1540, A1550, MF301-A and MF302-A. Pallet quantities are significantly improved for the A1500 thru A1550 carton replacements.
- SIZE:** See Page 2
- MATERIAL:** See Page 2, D.F. Corrugated, A or C Flute, 44# or 32# Edge Crush Test (E.C.T.), as specified, which replaces the previous Mullen Test (M.T.) Rating.
- STYLE:** See Page 2, Full Overlap (F.O.L.) Bottom and Regular Slotted Top (R.S.C.) or Regular Slotted Carton (R.S.C.) Bottom and Top, as specified
- PRINTING CODE:** See Page 2 Logo Size Reference.
- PRINTING COLOR:** Motorcraft Black Ink GCM1 90
- PALLETIZATION:** See Page 2, maximum pallet load height is not to exceed 42 inches. Secure pallet with stretch wrap per specification #1690. Refer to the FCSD Packaging and Shipping Guide for proper pallet utilization. Packager is required to advise FCSD Packaging Engineering if wood pallet (1660B) is needed when weight exceeds corrugated pallet (1660BC) weight load capacity.

**IDENTIFICATION EXAMPLE:
MC SERIES OVERPACK CARTON NUMBER**

MC 34 15 06

CARTON DIMENSIONS
34-1/4" x 15-5/8" x 6-3/8"
Are Expressed As Whole Inches
For Carton Number Identification

INSTRUCTIONS TO THE CARTON MANUFACTURER

1. Corrugated Cartons will be fabricated from FOURDRINIER KRAFT LINER BOARD WITH SEMI-CHEMICAL 9 POINT CORRUGATED MEDIUM. The carton will be double-faced corrugated with A or C Flute.
2. Cartons must be constructed to conform with the I.C.C., Rule No. 41, Latest freight Classification.
3. The placement of the Motorcraft-Ford logo is designed to be used on four (4) panels. The logo should always be centered and parallel to the longest dimension on the two major panels. The logo on the two minor panels should be parallel to the manufactured joint and 1/2 inch from score line. See Page 2 illustration.
4. Approved rubber or polymer printing plates are available at Cosco Graphics, 1723 Canton Ave, Toledo, Ohio 43696, Phone: 419-243-4221, FAX: 419-243-7509.
5. These Motorcraft Standard Overpacks are designed to be used in conjunction with Ford, Motorcraft or Power Products graphic unit package requirements.

FORD MOTOR COMPANY, PACKAGING ENGINEERING, FORD CUSTOMER SERVICE DIVISION, P.O. BOX 3000, LIVONIA, MICHIGAN 48151

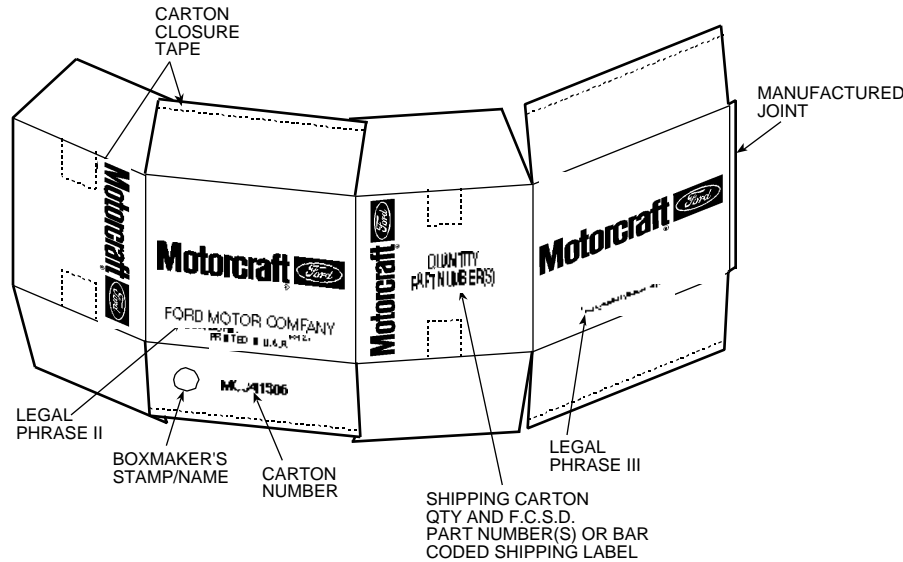
Designed	Approved	Date	Revised
JRH	R.H. Chote	4-3-97	2-23-99



SPECIFICATIONS FOR STANDARD OVERPACK SHIPPING CONTAINERS

CARTON NUMBER	REPLACES		CARTON INSIDE DIMENSIONS				MATERIAL E.C.T.	STYLE BOTTOM, TOP	PRINTING CODES		PALLETIZATION			
	CTNS/PLT	CARTON							MAJOR PANELS	MINOR PANELS	PALLET#	CTNS/PALLET	STACKING PATTERN	
MC341506	(8	A1500)	34-1/4	x	15-5/8	x	6-3/8	44#	FOL, RSC	G	B	1660B,BC	18	1x3x5 + 1x3x1 Vertical
MC231517	(8	A1520)	23-5/8	x	15-5/8	x	17-1/2	44#	FOL, RSC	J	J	1660B,BC	10	5 MIXED x2
MC311511	(6	A1530)	31-5/8	x	15-5/8	x	11-3/8	44#	FOL, RSC	K	F	1660B,BC	9	1x3x3
MC332308	(6	A1540)	33-5/8	x	23-5/8	x	8-1/4	44#	FOL, RSC	H	D	1660B,BC	10	1x2x4 + 1x2x1 Vertical
	(8	A1510)												
	(10	MC322308)												
MC292311	(4	A1550)	29-1/4	x	23-5/8	x	11-3/8	44#	FOL, RSC	K	F	1660B,BC	8	1x2x3 + 1x2x1 Vertical
MC130910	(45	MF301A)	13-5/8	x	9-1/8	x	10-7/8	32#	RSC, RSC	E	E	1660B,BC	45	3x5x3
MC110710	(60	MF302A)	11-1/2	x	7-7/8	x	10-1/4	32#	RSC, RSC	D	D	1660B,BC	60	5x4x3

TYPICAL LAYOUT EXAMPLE



2-23-99 (JRH) Deleted MC322308, replaced by MC332308. Revised "REPLACES:" wording to "SCOPE:".

10-01-97 (JRH) Corrected MC311511 cartons per pallet and pallet pattern. Was 13 cartons per 1660B, BC pallet. Added clarification comments for carton material, style and pallet pattern.

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Designed	JRH	Approved	R.H. Chote	Date	4-3-97	Revised	2-23-99
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